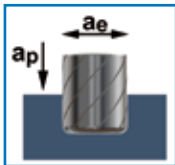
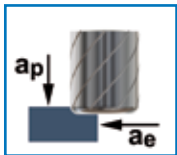


GDH .74 GD06 - SCHRUPPEN / ROUGHING / ÉBAUCHE / SGROSSATURA

| Artikel / Article / Codice / Référence | D [mm] | R [mm] | Z | f _z [mm] | a _p [mm] | a _e [mm] | n [min ⁻¹] = | | | |
|---|-----------|-----------|---|------------------------|------------------------|------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| | | | | | | | 10.000 | 15.000 | 20.000 | 30.000 |
| | | | | | | | V _f [mm/min] | V _f [mm/min] | V _f [mm/min] | V _f [mm/min] |
| GDH 374-03 R03 GD06 | 3,0 | 0,30 | 3 | 0,035 | 6,00 | 0,75 | 1.050 | 1.575 | 2.100 | 3.150 |
| GDH 374-04 R03 GD06 | 4,0 | 0,30 | 3 | 0,047 | 8,00 | 1,00 | 1.410 | 2.115 | 2.820 | 4.230 |
| GDH 374-05 R03 GD06 | 5,0 | 0,30 | 3 | 0,059 | 10,00 | 1,25 | 1.770 | 2.655 | 3.540 | 5.310 |
| GDH 374-06 R03 GD06 | 6,0 | 0,30 | 3 | 0,071 | 12,00 | 1,50 | 2.130 | 3.195 | 4.260 | 6.390 |
| GDH 474-08 R05 GD06 | 8,0 | 0,50 | 4 | 0,094 | 16,00 | 2,00 | 3.760 | 5.640 | 7.520 | 11.280 |
| GDH 474-10 R05 GD06 | 10,0 | 0,50 | 4 | 0,118 | 20,00 | 2,50 | 4.720 | 7.080 | 9.440 | 14.160 |
| GDH 474-12 R05 GD06 | 12,0 | 0,50 | 4 | 0,141 | 24,00 | 3,00 | 5.640 | 8.460 | 11.280 | 16.920 |
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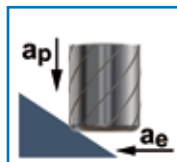


| Artikel / Article / Codice / Référence | D [mm] | R [mm] | Z | f _z [mm] | a _p [mm] | a _e [mm] | n [min ⁻¹] = | | | |
|---|-----------|-----------|---|------------------------|------------------------|------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| | | | | | | | 10.000 | 15.000 | 20.000 | 30.000 |
| | | | | | | | V _f [mm/min] | V _f [mm/min] | V _f [mm/min] | V _f [mm/min] |
| GDH 374-03 R03 GD06 | 3,0 | 0,30 | 3 | 0,027 | 0,90 | 3,00 | 810 | 1.215 | 1.620 | 2.430 |
| GDH 374-04 R03 GD06 | 4,0 | 0,30 | 3 | 0,036 | 1,20 | 4,00 | 1.080 | 1.620 | 2.160 | 3.240 |
| GDH 374-05 R03 GD06 | 5,0 | 0,30 | 3 | 0,045 | 1,50 | 5,00 | 1.350 | 2.025 | 2.700 | 4.050 |
| GDH 374-06 R03 GD06 | 6,0 | 0,30 | 3 | 0,055 | 1,80 | 6,00 | 1.650 | 2.475 | 3.300 | 4.950 |
| GDH 474-08 R05 GD06 | 8,0 | 0,50 | 4 | 0,073 | 2,40 | 8,00 | 2.920 | 4.380 | 5.840 | 8.760 |
| GDH 474-10 R05 GD06 | 10,0 | 0,50 | 4 | 0,091 | 3,00 | 10,00 | 3.640 | 5.460 | 7.280 | 10.920 |
| GDH 474-12 R05 GD06 | 12,0 | 0,50 | 4 | 0,109 | 3,60 | 12,00 | 4.360 | 6.540 | 8.720 | 13.080 |
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GDH .74 GD06 - SCHLICHTEN / FINISHING / FINITION / FINITURA

| Artikel / Article / Codice / Référence | D [mm] | R [mm] | Z | f _z [mm] | a _p [mm] | a _e [mm] | n [min ⁻¹] = | | | |
|---|-----------|-----------|---|------------------------|------------------------|------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| | | | | | | | 10.000 | 15.000 | 20.000 | 30.000 |
| | | | | | | | V _f [mm/min] | V _f [mm/min] | V _f [mm/min] | V _f [mm/min] |
| GDH 374-03 R03 GD06 | 3,0 | 0,30 | 3 | 0,040 | 0,30 | 1,20 | 1.200 | 1.800 | 2.400 | 3.600 |
| GDH 374-04 R03 GD06 | 4,0 | 0,30 | 3 | 0,053 | 0,40 | 1,60 | 1.590 | 2.385 | 3.180 | 4.770 |
| GDH 374-05 R03 GD06 | 5,0 | 0,30 | 3 | 0,067 | 0,50 | 2,00 | 2.010 | 3.015 | 4.020 | 6.030 |
| GDH 374-06 R03 GD06 | 6,0 | 0,30 | 3 | 0,080 | 0,60 | 2,40 | 2.400 | 3.600 | 4.800 | 7.200 |
| GDH 474-08 R05 GD06 | 8,0 | 0,50 | 4 | 0,107 | 0,80 | 3,20 | 4.280 | 6.420 | 8.560 | 12.840 |
| GDH 474-10 R05 GD06 | 10,0 | 0,50 | 4 | 0,133 | 1,00 | 4,00 | 5.320 | 7.980 | 10.640 | 15.960 |
| GDH 474-12 R05 GD06 | 12,0 | 0,50 | 4 | 0,160 | 1,20 | 4,80 | 6.400 | 9.600 | 12.800 | 19.200 |
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| Artikel / Article / Codice / Référence | D [mm] | R [mm] | Z | f _z [mm] | a _p [mm] | a _e [mm] | n [min ⁻¹] = | | | |
|---|-----------|-----------|---|------------------------|------------------------|------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| | | | | | | | 10.000 | 15.000 | 20.000 | 30.000 |
| | | | | | | | V _f [mm/min] | V _f [mm/min] | V _f [mm/min] | V _f [mm/min] |
| GDH 374-03 R03 GD06 | 3,0 | 0,30 | 3 | 0,040 | 6,00 | 0,45 | 1.200 | 1.800 | 2.400 | 3.600 |
| GDH 374-04 R03 GD06 | 4,0 | 0,30 | 3 | 0,053 | 8,00 | 0,60 | 1.590 | 2.385 | 3.180 | 4.770 |
| GDH 374-05 R03 GD06 | 5,0 | 0,30 | 3 | 0,067 | 10,00 | 0,75 | 2.010 | 3.015 | 4.020 | 6.030 |
| GDH 374-06 R03 GD06 | 6,0 | 0,30 | 3 | 0,080 | 12,00 | 0,90 | 2.400 | 3.600 | 4.800 | 7.200 |
| GDH 474-08 R05 GD06 | 8,0 | 0,50 | 4 | 0,107 | 16,00 | 1,20 | 4.280 | 6.420 | 8.560 | 12.840 |
| GDH 474-10 R05 GD06 | 10,0 | 0,50 | 4 | 0,133 | 20,00 | 1,50 | 5.320 | 7.980 | 10.640 | 15.960 |
| GDH 474-12 R05 GD06 | 12,0 | 0,50 | 4 | 0,160 | 24,00 | 1,80 | 6.400 | 9.600 | 12.800 | 19.200 |
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