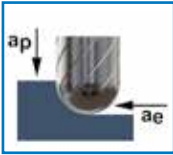
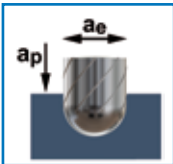


GDH .24 GD06 - SCHRUPPEN / ROUGHING / ÉBAUCHE / SGROSSATURA

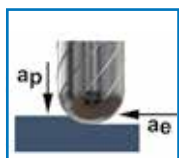


Artikel / Article / Codice / Référence	D [mm]	Z	f_z [mm]	a_p [mm]	a_e [mm]	n [min ⁻¹] =			
						10.000	15.000	20.000	30.000
						V_f [mm/min]	V_f [mm/min]	V_f [mm/min]	V_f [mm/min]
GDH 324-05 GD06	5,0	3	0,047	1,75	2,25	1.410	2.115	2.820	4.230
GDH 324-06 GD06	6,0	3	0,056	2,10	2,70	1.680	2.520	3.360	5.040
GDH 324-08 GD06	8,0	3	0,075	2,80	3,60	2.250	3.375	4.500	6.750
GDH 424-10 GD06	10,0	4	0,094	3,50	4,50	3.760	5.640	7.520	11.280
GDH 424-12 GD06	12,0	4	0,113	4,20	5,40	4.520	6.780	9.040	13.560

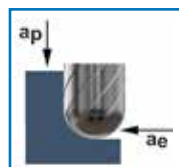


Artikel / Article / Codice / Référence	D [mm]	Z	f_z [mm]	a_p [mm]	a_e [mm]	n [min ⁻¹] =			
						10.000	15.000	20.000	30.000
						V_f [mm/min]	V_f [mm/min]	V_f [mm/min]	V_f [mm/min]
GDH 324-05 GD06	5,0	3	0,036	1,50	5,00	1.080	1.620	2.160	3.240
GDH 324-06 GD06	6,0	3	0,044	1,80	6,00	1.320	1.980	2.640	3.960
GDH 324-08 GD06	8,0	3	0,058	2,40	8,00	1.740	2.610	3.480	5.220
GDH 424-10 GD06	10,0	4	0,073	3,00	10,00	2.920	4.380	5.840	8.760
GDH 424-12 GD06	12,0	4	0,087	3,60	12,00	3.480	5.220	6.960	10.440

GDH .24 GD06 - SCHLICHTEN / FINISHING / FINITION / FINITURA



Artikel / Article / Codice / Référence	D [mm]	Z	f _z [mm]	a _p [mm]	a _e [mm]	n [min ⁻¹] =			
						10.000	15.000	20.000	30.000
						V _f [mm/min]	V _f [mm/min]	V _f [mm/min]	V _f [mm/min]
GDH 324-05 GD06	5,0	3	0,053	0,60	0,80	1.590	2.385	3.180	4.770
GDH 324-06 GD06	6,0	3	0,064	0,70	0,95	1.920	2.880	3.840	5.760
GDH 324-08 GD06	8,0	3	0,850	0,95	1,30	25.500	38.250	51.000	76.500
GDH 424-10 GD06	10,0	4	0,107	1,20	1,60	4.280	6.420	8.560	12.840
GDH 424-12 GD06	12,0	4	0,128	1,45	1,90	5.120	7.680	10.240	15.360



Artikel / Article / Codice / Référence	D [mm]	Z	f _z [mm]	a _p [mm]	a _e [mm]	n [min ⁻¹] =			
						10.000	15.000	20.000	30.000
						V _f [mm/min]	V _f [mm/min]	V _f [mm/min]	V _f [mm/min]
GDH 324-05 GD06	5,0	3	0,053	15,00	0,75	1.590	2.385	3.180	4.770
GDH 324-06 GD06	6,0	3	0,064	20,00	0,90	1.920	2.880	3.840	5.760
GDH 324-08 GD06	8,0	3	0,085	25,00	1,20	2.550	3.825	5.100	7.650
GDH 424-10 GD06	10,0	4	0,107	35,00	1,50	4.280	6.420	8.560	12.840
GDH 424-12 GD06	12,0	4	0,128	55,00	1,80	5.120	7.680	10.240	15.360

The cutting data recommendations are standard values that may vary depending on processing, type of machine and material grade.
I parametri sono approssimativi e possono variare secondo il tipo di lavorazione, del materiale da lavorare e della macchina fresatrice sulla quale viene impiegato l'utensile.