










F01 Fräsendeplatten und Schnittdaten

Milling inserts and parameters, Plaquettes de fraisage et paramètres, Inserti e parametri di taglio

			HT50 (code 22)	TA50 (code 2)	HT20 (code 32)	KT28 (code 23)	HS20 (code 7)		
	JMF01-36- 12,7x12,7x4,76 H M 	Order- No.	F01A-ES22		F01A-DU32				
	JMF01-36A- 12,7x12,7x4,76 U 	Order- No.					F01A-FL07		
	JMF01-236- 12,7x12,7x4,76 H 	Order- No.		F01A-BY02		F01A-AK23			
	JMF01-37- 12,7x12,7x4,76 M S 	Order- No.	F01A-GH22						
			20	20	20	20	20		

V_c [m/min]	Stahl Steel Acier Acciaio	Rostfrei Stainless Acier inoxydable Inossidabile	Guss Cast iron Fonte Ghisa	NE-Metalle Non-ferrous metals Non ferreux Metalli non ferritici	Hochwarmfest Highly heat-resistant Superalliages Resistente al calore	Gehärtet Tempered Aciers traités Temprato
HT50	220 (160 - 300)	200 (100 - 300)	260 (200 - 300)			
TA50	220 (160 - 300)	200 (100 - 300)	260 (180 - 350)			
HT20			260 (180-350)			80 (40-120)
KT28			260 (180-350)			80 (40-120)
HS20				400 (300 - 600)		

Ersatzteile Spare parts, Pièces de rechange, Parti di ricambio

	SS 4,5-1 (M = 4,6-4,8 Nm)		T 20-K		Fett Grease, Graisse, Grasso
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